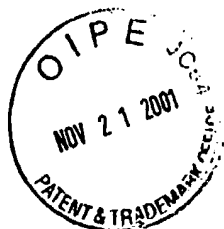


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## SUBSTITUTE SPECIFICATION

### ILLUMINATED COVERS

#### Field of the Invention

[0001] The present invention pertains to illuminated covers for devices such as cellular telephones. More particularly, the present invention pertains to decorative illuminated covers. The present invention also pertains to a cellular telephone having an illuminated cover, which might be a decorative illuminated cover. Additionally, the present invention pertains to a method of manufacturing an illuminated cover, including a decorative illuminated covers.

#### Background of the Invention

[0002] Portable electronic devices, such as cellular telephones, are becoming widely used. Many people desire to have a unique appearing portable electronic device, particular a cellular telephone, not only for its attractiveness, but also to enable them to identify their own phone or other device from devices belonging to other people.

[0003] People often have a cellular telephone when in locations in which the ringing of the telephone is undesirable. In such situations, the ringer of the telephone can be shut-off. However, if a call is placed to the telephone while the ringer is off, the user does not know about the call unless there is some other way to indicate its arrival. While some cellular telephones retain a visual indication of unanswered calls, indicating the calling number, the user of such a phone is unlikely to learn of the call until he or she

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